

Micro Control Systems

APPLICATION NOTE
APP-031

Demo Reciprocating/Screw Panel Swap Instruction Sheet

Revision History

Date	Author	Description
10/18/01	K Mitchell	Created document

Panel Swap Instructions

1. Turn off and unplug power and communication cables.
2. Remove ribbon cable attaching top panel and bottom panel.
3. Remove top panel by unscrewing four Philips head screws.
4. Remove bottom panel by unscrewing seven Philips head screws.
5. Change software chip on MCS-8 at location U11 on bottom panel.
6. Install bottom panel (7 screws).
7. Install new top panel (4 screws).
8. Connect ribbon cable attaching top and bottom panels.
9. Plug in cables 120/240 AC and communication.
10. Download correct CFG (BRIEFRA.CFG (recip) or BRIEFSA.CFG (screw)).